

**O.C. (Chuck) Pharr**  
**Principal**

**University of Arkansas – Fayetteville, AR**  
**B.S. Industrial Engineering**  
**M.S. Industrial Engineering**

## **QUALIFICATIONS**

Chuck has over 30 years of experience in designing and constructing USDA/FDA facilities and other industrial projects. This experience has come through 18 years of engineering management with a major Fortune 500 company and his subsequent consulting efforts. His projects have included the total scope of food processing operations from receiving through processing and packaging to finish product storage and distribution.

## **EXPERIENCE OVERVIEW**

**VAUGHN, COLTRANE, PHARR & ASSOCIATES**, (since 2000). Responsible for providing concepts, scope definitions, design management, and other client services on industrial food related projects. Projects have included:

**Wayne Farms**, Decatur, AL. Design and construction documents for several major addition and renovation to a cooked poultry processing facility.

**Koch Foods**, Morristown, TN. Conceptual plans and construction phasing for a 135,000 sq. ft. poultry processing facility.

**Simmons Foods**, Siloam Springs, AR. Design of a 100,000 sq. ft pet food manufacturing facility

**Future Beef**, Arkansas City, KS. Design and construction documents for a 325,000 sq. ft. beef products center.

**Tyson Foods**, Nashville, AR. Design and construction documents for a 66,000 sq. ft. cold storage and ASRS addition.

**IDF**, Monett, MO. Design and construction documents for several major additions to this value added protein facility.

**Tyson Foods**, Center, TX. Design and construction documents for a 35,000 sq. ft. processing addition.

**Grupo Melo**, Republic of Panama. Design and construction documents for a new Greenfield 52,000 sq. ft. cooked poultry processing facility.

**Sysco Foods**, Palmetto, FL. Design and construction documents for a 90,000 sq. ft. addition to a cold storage distribution center.

**Ridgefield Farms**, Huron, SD. Design and construction documents for a 225,000 sq. ft. beef processing facility.

**Michigan Turkey Producers Cooperative**, Grand Rapids, MI. Process and preliminary design for a new fully cooked prepared meats plant.

**Cargill, Inc.**, Springdale, AR. Design of a 100,000 sq. ft. freezer and distribution center addition to a turkey processing facility.

**Tyson Foods, Inc.**, Springdale, AR. Process and facility renovation designs for multiple poultry processing facility for this company.

**O.K. Foods, Inc.**, Fort Smith, AR. Design of a new 200,000 sq. ft. fully cooked poultry processing facility.

## **OTHER EXPERIENCE**

**THE PHARR GROUP**, (1998-2000) Rogers, AR. President. Responsible for design management

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and construction services of food related projects, which included:

**Gerber Poultry**, Kidron, OH. Design management for a 25,000 sq. ft. plant addition after a fire loss at this poultry processing facility.

**Koch Foods**, Chattanooga, TN. Design management of a 42,000 sq. ft. addition to a poultry processing facility.

**Prairieland Processors**, Arkansas City, KS. Conceptual and preliminary plan development for a beef processing facility expansion.

**Excel Corporation**, Dodge City, KS. Design management of a 47,000 sq. ft. kill floor addition to a beef processing facility.

**Greko Foods**, Cumming, GA. Design management of a 27,000 sq. ft. addition to a poultry deboning facility.

**Tennessee Bun Company**, Dickson, TN. Design management of a 30,000 sq. ft. addition to a bun bakery facility.

**Michigan Turkey Producers Cooperative**, Wyoming, MI. Design management of a 180,000 sq. ft. turkey processing facility renovation.

**Pilgrim's Pride Corp.**, Mt. Pleasant, TX. Conceptual planning services for several plant additions and modifications.

**IDF**, Monett, MO. Design management of a 16,000 sq. ft. spray dryer and office addition.

**HUDSON FOODS, INC.**, (1979-1998) Rogers, AR. Director of Engineering. Responsible for all corporate engineering services for this multiple facility (24) food processing Fortune 500 Company. Significant projects included:

**Hudson Foods**, Noel, MO. Multiple additions and renovations that doubled this poultry

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processing facility's capabilities. Total project values exceeded \$30M.

**Hudson Foods**, Hope, AR. Multiple additions and fire restorations that doubled this poultry processing facility's capabilities. Total project values exceeded \$25M.

**Diversity Foods**, Petersburg, VA. Design management of a new 52,000 sq. ft. ground beef processing facility.

**Willow Brook Farms**, Springfield, MO. Design management of a 65,000 sq. ft. turkey further processing facility.

**Hudson Foods**, Berlin, MD. Design and project management of a \$12M expansion and renovation project. This project received regional construction awards.

**Hudson Foods**, Albertville, AL. Design and project management of a \$16M expansion and facility renovation project.

**Hudson Foods**, Columbus, NE. Design and project management of a new Greenfield 52,000 sq. ft. ground beef processing facility.

**Hudson Foods**, Robards, KY. Design and project management of a new \$150M poultry complex which, included a feed mill, hatchery, processing plant, by-product plant, and live production farms.

**ALLEN CANNING COMPANY**, (1975-1979) Siloam Springs, AR. Project Manager. Responsible for multiple projects for this vegetable and snack food processing company.

**RECOGNITIONS**

Arkansas Academy of Industrial Engineers

Chief Engineer and Project Manager for *Food Engineering Magazine's* 1997's "Food Plant of

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the Year Award”, Hudson Foods, Robards,  
Kentucky.

Chief Engineer and Project Manager for one of  
*Prepared Foods Magazine’s* 1996’s “Five  
Fabulous Food Plants of the Year”, Hudson  
Foods, Columbus, Nebraska.

Design Management for the Associated General  
Contractors 2000’s “Michigan Industrial  
Renovation Project of the Year”, Michigan  
Turkey Producers, Wyoming, Michigan.

Principal-in-Charge and Process Manager for  
*Food Engineering Magazine’s* 2001’s “Food  
Plant of the Year Award”, Future Beef  
Operations, Arkansas City, Kansas